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Refined calculation of energy modes of a frequency-regulated induction motor

Purpose. To obtain analytical dependencies for the precise calculation of the stator current of a frequency-regulated three-phase shortcircuited induction motor and to estimate the components of its main electrical power losses, which are spent on the transportation magnetic power losses (to the magnetization circuit) and additional power losses (through the motor air gap), as well as with using the obtained refined dependencies to research the electromagnetic processes and energy modes of the frequency-regulated induction motor when its speed and load change. Methodology. The method of generalized vectors is used for the refined calculation of the electromagnetic processes and energy modes of the frequency-regulated induction motor. Results. Based on the catalog data and parameters of the induction motor's equivalent replacement circuit, also the specified values of its useful rotational torque and speed, refined analytical dependencies were obtained for the calculation of the main electromagnetic power losses of the frequency-regulated induction motor, which take into account the influence of all types of power losses, which present in it, as well as - power losses spent on transporting magnetic losses (to the magnetization circuit) and additional losses (through the air gap of the motor). With the help of the obtained dependencies, the energy modes (including main power consumption and electromagnetic power losses, efficiency factor, power factor) of the frequency-regulated induction motor in the driving and generator modes of its operation in relation to the first (at speeds not higher than the nominal) and the second (at speeds above the nominal) speed control zones for the operating ranges of the motor useful rotational torque and speed changes were calculated. Originality. A refined analytical calculation dependence has been obtained for determining the active projection of the generalized stator current vector of a frequency-regulated induction motor, which takes into account the presence of additional power losses and the component of electrical losses caused by the transportation of additional power losses through the air gap of the motor; an analytical dependence is also proposed for determining the increment of the mentioned active projection, which is due to the transportation of magnetic power losses to the motor magnetization circuit. Practical value. Analytical calculation dependencies are proposed for the quantitative assessment of errors (as a percentage of mentioned values) in steady-state modes for determining the main electromagnetic power losses of the frequency-regulated induction motor, caused by the absence (in comparison with relevant studies from known publications) of taking into account additional and magnetic power losses, as well as – the influence of electrical component losses caused by the transportation of the mentioned power losses through the air gap or to the magnetization circuit of the motor, respectively. References 16, tables 5, figures 2.

Key words: induction motor, frequency regulation, electromagnetic power losses, steady-state energy modes.

Мета. Отримати аналітичні залежності для уточненого розрахунку статорного струму частотно-регульованого трифазного короткозамкненого асинхронного двигуна і оцінити складові його основних електричних втрат потужності, котрі викликані транспортуванням магнітних втрат потужності (до контуру намагнічування) і додаткових втрат потужності (через повітряний проміжок двигуна), а також дослідити з використанням отриманих уточнених залежностей усталені електромагнітні процеси й енергетичні режими частотно-регульованого асинхронного двигуна при зміні його швидкості та навантаження. Методологія. При уточненому розрахунку електромагнітних процесів та енергетичних режимів частотно-регульованого асинхронного двигуна застосовано метод узагальнених векторів. Результати. Виходячи з каталожних даних та параметрів еквівалентної схеми заміщення асинхронного двигуна, а також заданих значень його корисного обертового моменту та швидкості, отримані для розрахунку основних електромагнітних втрат потужності частотно-регульованого асинхронного двигуна уточнені аналітичні залежності, в яких враховується вплив усіх видів присутніх у ньому втрат потужності, а також – втрат потужності, що викликані транспортуванням магнітних втрат (до контуру намагнічування) та додаткових втрат (через повітряний проміжок двигуна). За допомогою отриманих залежностей були розраховані енергетичні режими (у тому числі – основні споживана потужність та електромагнітні втрати потужності, коефіцієнт корисної дії, коефіцієнт потужності) частотно-регульованого асинхронного двигуна при двигуневому та генераторному режимах його роботи стосовно першої (при швидкостях не вище номінальної) і другої (при швидкостях вище номінальної) зон регулювання швидкості для робочих діапазонів зміни корисного обертового моменту і швидкості двигуна. Наукова новизна. Отримано уточнену аналітичну розрахункову залежність для визначення активної проекції узагальненого вектора статорного струму частотно-регульованого асинхронного двигуна, в котрої враховується наявність в ньому додаткових втрат потужності та складової електричних втрат, яка викликана транспортуванням додаткових втрат потужності через повітряний проміжок двигуна; також запропонована аналітична залежність для визначення прирощення вказаної активної проекції, яке обумовлено транспортуванням магнітних втрат потужності до контуру намагнічування двигуна. Практична цінність. Запропоновано аналітичні розрахункові залежності для кількісної оцінки в усталених режимах похибок (у відсотках від уточнених значень) щодо визначення основних електромагнітних втрат потужності частотно-регульованого асинхронного двигуна, обумовлених при розрахунку цих втрат відсутністю (в порівнянні з відповідними дослідженнями з відомих публікацій) урахування додаткових і магнітних втрат потужності, а також – впливу електричних складових втрат, викликаних транспортуванням згаданих втрат потужності через повітряний проміжок або до контуру намагнічування двигуна відповідно. Бібл. 16, табл. 5, рис. 2.

Ключові слова: асинхронний двигун, частотне регулювання, електромагнітні втрати потужності, усталені енергетичні режими.

Introduction. As a result of the widespread industrial implementation of frequency-regulated (f-r) short-circuited induction motors (IMs) in various branches of the economy today and due to the observed increase in the price of electric energy, the task of precise definition has become very relevant and practically in demand (including with the use of modern powerful computing means) of instantaneous energy indicators (power losses and their components, consumed power, efficiency) for the above motors in the operating ranges of changes in their speed and load. Only by solving this task will it become possible

to develop and further implement energy-efficient control (which ensures the minimization of power losses or energy consumption) for the specified motors.

Despite the existing considerable number of wellknown publications devoted to the calculation and research of the energy modes of the f-r IMs, all of them do not fully take into account the presence of all components of power losses, which are actually present in a real induction motor. In particular, in the monographs [1, 2], an idealized representation of the f-r IM is

considered, in which magnetic and additional motor power losses are not taken into account at all. In monographs [3–7] and well-known articles [8, 9], only additional motor power losses are not taken into account when calculating and researching energy modes of the IM; moreover, when assessing the impact of magnetic power losses, the component of electrical losses caused by them is also taken into account, which is spent on transporting magnetic power losses to the magnetization circuit of the motor. In contrast to the publications listed above, in the article [10], which investigates the energy modes of the f-r IM in start-braking modes, at the same time, all existing (including magnetic and additional) motor power losses are taken into account in the calculations; however, this does not take into account components of electrical losses spent on transporting magnetic and additional power losses to the magnetization circuit or through the motor air gap.

In contrast to all previous publications, in the article [11], devoted to the study of the energy modes of the f-r IM during acceleration and braking, all types of power losses present in it (including magnetic and additional) are simultaneously taken into account, as well as the component of electrical losses is taken into account which is spent on transporting magnetic power losses to the magnetization circuit; however, this does not take into account the component of electrical losses spent on transporting additional power losses through the air gap of the motor.

Known publications [12, 13] present calculation analytical dependencies for determining additional IM power losses, which in the nominal mode of operation of the motor make up 0.5 % of its input power consumption, and in modes different from the nominal, are characterized by their change in proportion to the second degree of module of the generalized motor stator current vector.

According to the monograph [4], additional IM power losses are created by the joint action of two components: «no load stray losses» and «load stray losses». Known methods discussed in [14, 15] are used for the experimental determination of these components. Permissible values of additional power losses for induction motors are set by International Standards: IEEE112 – for the USA; IEC34-2 – for Europe and IEC37 – for Japan [16].

It follows from the conducted analysis that at present there are no refined analytical dependencies for the calculation and study of the energy modes of the f-r IMs, which would simultaneously take into account all types of power losses (electrical in the stator and rotor windings, mechanical, magnetic and additional) of the motor and all components of its electrical losses in the stator winding (which are spent on the creation of electromagnetic torque and motor power and the aforementioned transportation of magnetic and additional motor power losses). Also, currently there are no analytical dependencies for the refined calculation of the stator current, which take into account the influence of these components of the stator current, which are spent on transporting magnetic and additional power losses to the magnetization circuit or through the air gap of the IM.

The goal of the article. To obtain analytical dependencies for the refined calculation of the stator current of a frequency-regulated three-phase short-circuited induction motor and to estimate the components of its electrical power losses, which are spent on the

transportation of magnetic power losses (to the magnetization circuit) and additional power losses (through the air gap of the motor), as well as to investigate with using the obtained refined dependencies, the steady-state electromagnetic processes and energy modes of the frequency-regulated induction motor with changes in its speed and load.

Obtained results. During the calculations and studies, the assumption was made:

a) the three-phase stator winding of the motor is symmetrical;

b) the air gap of the motor is the same along the entire inner circuit of the stator;

c) the magnetization curve of steel is linear (that is, the value of the internal inductances of the motor does not depend on the currents);

d) the internal parameters of the induction motor (inductances and active resistances brought to its calculated operating temperature [12]) were considered unchanged;

e) the main (caused by the first harmonic components of the phase stator currents) power losses of the f-r IM are taken into account, which include the following loss components [12]:

- electrical $\Delta P_{e.s}$ in the three-phase stator winding;

- electrical $\Delta P_{e,r}$ in short-circuited rotor winding;

- magnetic $\Delta P_{i,r}$ (in the steel of the stator and rotor core);

- mechanical ΔP_{ad} (spent on friction in bearings and self-ventilation);

- additional ΔP_{ad} (caused by pulsations of magnetic flux density in the teeth of the stator and rotor).

In order to further simplify the analytical dependencies describing the electromechanical and energy parameters of the f-r IM mode, we will use the method of generalized vectors [1] and the relative system of units generally accepted for AC electric machines [4, 10, 11].

Mentioned electrical (in stator $\Delta P_{e.s}$ and rotor $\Delta P_{e.r}$ windings), magnetic $\Delta P_{i.r}$, mechanical ΔP_{mech} and additional ΔP_{ad} types of main power losses, as well as main electromagnetic ΔP_{em} and total ΔP_m IM power losses (which will be called simply «losses» below) are determined from known analytical dependencies [1, 10, 11]:

$$\begin{cases} \Delta P_{\text{e.s}} = R_{\text{s}} \cdot I_{\text{s}}^{2}, & \Delta P_{\text{e.r}} = \beta \cdot T_{\text{em}} = k_{\text{r}}^{2} \cdot R_{\text{r}} \cdot I_{\text{I}\Sigma y}^{2}, \\ \Delta P_{\text{ir}} = \Delta P_{\text{ir.n}} \cdot (\Psi_{\text{m}}/\Psi_{\text{mn}})^{2} \cdot (\omega_{1}/\omega_{\text{ln}})^{\lambda}, \\ \Delta P_{\text{ad}} \approx \Delta P_{\text{ad.n}} \cdot (I_{\text{s}}/I_{\text{sn}})^{2} = R_{\text{ad}} \cdot I_{\text{s}}^{2}, \quad \beta = \omega_{1} - \omega, \\ \Delta P_{\text{ad.n}} = \frac{0.005 \cdot P_{2\text{n}}}{\eta_{\text{n}}}, \quad R_{\text{ad}} = \frac{\Delta P_{\text{ad.n}}}{I_{\text{sn}}^{2}}, \quad (1) \\ \Delta P_{\text{mech}} = \Delta P_{\text{mech.n}} \cdot (\omega/\omega_{\text{n}})^{2}, \\ \Delta P_{\text{em}} = \Delta P_{\text{e.s}} + \Delta P_{\text{e.r}} + \Delta P_{\text{ir}} + \Delta P_{\text{ad}}, \\ \Delta P_{\text{m}} = \Delta P_{\text{em}} + \Delta P_{\text{mech}}, \quad k_{\text{r}} = L_{\text{m}}/(L_{\text{m}} + L_{\text{or}}), \end{cases}$$

where $R_{\rm s}$ is the active resistance of the IM phase stator winding; $R_{\rm r}$ is the equivalent (reduced to the three-phase winding) phase active resistance of the short-circuited rotor winding of the motor; $I_{\rm s}$ and $I_{\rm sn}$ are, respectively, the instantaneous and nominal value of the module of the generalized vector of the IM stator current (and in the adopted relative system of units: $I_{\rm sn} = 1$ pu [4]); $k_{\rm r}$ is the coupling factor of the rotor [1]; $L_{\rm m}$ and $L_{\rm \sigma r}$ are the magnetization inductance and dissipation inductance of the IM rotor, respectively; $R_{\rm ad}$ is the equivalent active resistance to take into account additional motor losses [10, 11]; P_{2n} and η_n are the nominal values of the useful power on the motor shaft and its efficiency, respectively; ω_{l} and ω_{ln} are the current and nominal value of the angular frequency of rotation of the IM stator magnetic field, respectively (and, in the adopted relative system of units: $\omega_{ln} = 1$ pu [10, 11]); ω and ω_n are the current and nominal value of the angular frequency of rotation (speed) of the rotor of the motor, respectively; $\Delta P_{ir.n}$, $\Delta P_{ad.n}$ and $\Delta P_{mech.n}$ are the nominal values (inherent in the nominal operating mode of the IM) of magnetic, additional and mechanical losses of the motor, respectively; $I_{1\Sigma y}$ is the component of the active projection I_{sy} of the generalized stator current vector I_s (on the imaginary axis «y» of the rotational orthogonal coordinate system (ROCS) «x-y», connected by the real axis «x» to the generalized rotor flux linkage vector Ψ_r of the motor), which creates the electromagnetic torque and electromagnetic power in the air gap of the f-r IM; Ψ_m and Ψ_{mn} are, respectively, the current and nominal value of the module of the generalized vector of the magnetic (in the air gap) flux $\boldsymbol{\Phi}_{\mathrm{m}}$ of the IM; λ is the coefficient that takes into account the changes in magnetic losses ΔP_{ir} of the f-r IM from the angular frequency ω_1 of the stator magnetic field (for general industrial IMs: $\lambda = 1.3$ [10–12]); $T_{\rm em}$ and β are the current values of the electromagnetic torque (created by the motor in the air gap) and the absolute slip of the f-r IM, respectively.

The instantaneous value of the module $\Phi_{\rm m}$ of the generalized magnetic flux vector is determined from known dependencies [10]:

$$\begin{cases} \Phi_{\rm m} = \sqrt{\Phi_{\rm mx}^2 + \Phi_{\rm my}^2} ,\\ \Phi_{\rm mx} = k_{\rm r} \cdot \left(\Psi_{\rm r} + L_{\rm \sigma r} I_{\rm sx}\right), \quad \Phi_{\rm my} = k_{\rm r} \cdot L_{\rm \sigma r} I_{1\Sigma_{\rm V}} \end{cases}, \quad (2) \end{cases}$$

where Φ_{mx} and Φ_{my} are the projections of the generalized magnetic flux vector $\boldsymbol{\Phi}_m$ on the *«x-y»* axis of the ROCS, oriented with its real *«x»* axis along the generalized vector of the rotor flux linkage $\boldsymbol{\Psi}_r$; $\boldsymbol{\Psi}_r$ is the current value of the module of the generalized flux linkage vector of the rotor $\boldsymbol{\Psi}_r$ of the motor; $L_{\sigma r}$ is the dissipation inductance of the IM rotor.

The energy balance of the f-r IM is characterized by the following known dependencies [12]:

$$\begin{cases}
P_{1} = P_{e.s} + \Delta P_{ir} + P_{em}; \\
P_{em} = \Delta P_{e.r} + P_{mech}; \\
P_{mech} = \Delta P_{mech} + \Delta P_{ad} + P_{2}, \\
\Delta P_{e.r} = P_{em} - P_{mech},
\end{cases}$$
(3)

where: P_1 and $P_{\rm em}$ are the main consumed and electromagnetic (transmitted through the IM air gap) power of the motor, respectively; $P_{\rm mech}$ and P_2 are the main mechanical and useful shaft power of the motor, respectively.

The relationship between energy values and torques created in the f-r IM is described by well-known relations [12]:

$$\begin{cases} P_{\text{mech}} = \omega \cdot T_{\text{em}} = \omega \cdot (T + \Delta T_{\text{mech}}) + \Delta P_{\text{ad}}; \\ P_2 = \omega \cdot T; \quad P_{\text{em}} = \omega_1 \cdot T_{\text{em}} = P_1 - \Delta P_{\text{e.s}} - \Delta P_{\text{ir}}; \\ \omega_1 T_{\text{em}} = \Delta P_{\text{e.r}} + \omega T_{\text{em}}; \quad \Delta T_{\text{mech.n}} = \Delta P_{\text{mech.n}} / \omega_n; \\ \Delta T_{\text{mech}} = \Delta P_{\text{mech}} / \omega = \Delta T_{\text{mech.n}} \cdot (\omega / \omega_n), \end{cases}$$
(4)

where *T* is the useful torque of the f-r IM transmitted to the working mechanism (equal to the static torque T_s of the drive applied to the motor shaft in steady-state conditions); ΔT_{mech} and $\Delta T_{mech.n}$ are, respectively, the

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instantaneous and nominal value of the mechanical losses of the IM torque; $(T + \Delta T_{mech.n})$ is the motor torque.

Speed n_1 [rpm] and angular frequency of rotation ω_1 [pu] of the magnetic field of the stator, speed n[rpm] and angular frequency of rotation ω [pu] of the rotor, absolute slip β [pu] of the f-r IM are found from known expressions [12]:

$$\begin{cases} n_{1}[rpm] = \frac{60 \cdot f_{1}}{z_{p}}; \ n_{1n} = \frac{60 \cdot f_{1n}}{z_{p}}; \ \omega_{1} = \frac{n_{1}}{n_{1n}}; \\ \omega = \frac{n}{n_{1n}}; \ \Delta n[rpm] = n_{1n} - n; \ \beta = \frac{\Delta n}{n_{1n}} = \omega_{1} - \omega, \end{cases}$$
(5)

where f_1 and $f_{1n} = 50$ Hz are, respectively, the instantaneous and nominal value of the frequency of the main harmonics of the phase stator voltages (or currents) of the f-r IM; z_p is the number of motor pole pairs.

According to [1, 2], the instantaneous value of the torque $(T + \Delta T_{mech})$ of the idealized f-r IM (which does not take into account magnetic and additional power losses) is determined as:

$$T + \Delta T_{\text{mech}} = \Phi_{\text{m}} \cdot I_{1\text{q}}$$
 or $T + \Delta T_{\text{mech}} = k_{\text{r}} \Psi_{\text{r}} I_{1\text{y}}$, (6)

where $\Phi_{\rm m}$ and $\Psi_{\rm r}$ are the modules of the generalized vectors of the magnetic (in the air gap) flux $\Psi_{\rm m}$ and flux linkage of the motor rotor $\Psi_{\rm r}$, respectively; $I_{1\rm q}$ is the active (torquegenerating) projection of the generalized vector of the stator current I_1 of the f-r IM on the imaginary axis $\langle q \rangle$ of the ROCS $\langle d-q \rangle$, which is oriented with the real axis $\langle d \rangle$ in the direction of the generalized vector of the magnetic flux $\Phi_{\rm m}$; $I_{1\rm y}$ is the active (torque-generating) projection of the generalized vector of the stator current I_1 of the idealized IM on the imaginary axis $\langle y \rangle$ of the ROCS $\langle x-y \rangle$, which is oriented with the real axis $\langle xx \rangle$ in the direction of the generalized vector of the rotor flux linkage $\Psi_{\rm r}$.

At the *first stage* of research for a real (nonidealized) f-r IM through the magnetizing I_{sx} and active projections I_{sy} , $I_{1\Sigma y}$, I_{1y} of the generalized vectors I_s , $I_{1\Sigma}$, I_{1y} of the stator current (on the «x» and «y» axis of the ROCS « x-y», which is oriented with the real axis «x» along the generalized rotor flux linkage vector Ψ_r we give the calculation relationships for the modules I_s , $I_{1\Sigma}$, I_{1y} of these vectors in the form:

$$\begin{cases} I_{s} = \sqrt{I_{sx}^{2} + I_{sy}^{2}}; & I_{1\Sigma} = \sqrt{I_{sx}^{2} + I_{1\Sigmay}^{2}}; \\ I_{1y} = \sqrt{I_{sx}^{2} + I_{1y}^{2}}; & I_{1} = I_{sx} + jI_{1y}; \\ I_{1\Sigma} = I_{sx} + jI_{1\Sigmay}; & I_{s} = I_{sx} + jI_{sy}; \\ I_{sy} = I_{1\Sigma y} + \Delta I_{sy}; & I_{1\Sigma y} = I_{1y} + \Delta I_{1y}. \end{cases}$$
(7)

In (7), the generalized vectors $I_{1\Sigma}$ and I_1 are mathematically formed from the generalized vector I_s of the stator current of the real f-r IM, if the active projection $I_{\rm sy}$ of this vector does not take into account the increment $\Delta I_{\rm sv}$ or simultaneously two increments $\Delta I_{\rm sv}$ and $\Delta I_{\rm 1v}$. respectively; the value of the active projection I_{1y} is found from the second relation in (6) through the value of the torque $T + \Delta T_{mech}$ and the module Ψ_r of the generalized flux linkage vector of the motor rotor. The indicated increments ΔI_{sy} and ΔI_{1y} are caused by the transportation (transmission) of magnetic ΔP_{ir} and additional ΔP_{ad} losses to the magnetization circuit or through the air gap of this motor, respectively. Figure 1 shows a diagram illustrating the distribution, according to the relations in (7), of the increments $\Delta I_{\rm sy}$, $\Delta I_{\rm 1y}$ of the stator current between the active projections I_{sy} , $I_{1\Sigma y}$ and ΔI_{1y} of the generalized vectors I_s , $I_{1\Sigma}$ and I_1 of the f-r IM, respectively.



Fig. 1. Diagram of the distribution of increments ΔI_{sy} and ΔI_{1y} of the stator current between the active projections I_{sy} , $I_{1\Sigma y}$, I_{1y} of the generalized vectors I_s , I_1 , I_1 in the real f-r IM

(the purpose of the projections and their increments is indicated in parentheses)

Based on the second and last relations in (1), we obtain, similarly to the second relation from (6), the calculation expressions (through the active projection $I_{1\Sigma y}$ of the generalized stator current vector $I_{1\Sigma}$, the module Ψ_r of the generalized rotor flux linkage vector Ψ_r and the active resistance R_r of the rotor winding) to find the value of the electromagnetic torque T_{em} created in the air gap of the f-r IM $T_{em} = k_r \Psi_r I_{1\Sigma v}$, (8)

 $I_{\rm em} = \kappa_{\rm r} \varphi_{\rm r} I_{\rm 1\Sigma y}, \qquad (8)$

as well as the absolute slip β and the angular frequency of rotation ω_1 of the stator magnetic field:

$$\beta = \Delta P_{\text{e,r}} / T_{\text{em}} = k_{\text{r}} R_{\text{r}} I_{1\Sigma y} \text{ and } \omega_1 = \omega + \beta.$$
 (9)

At the *second stage*, we obtain an analytical dependence for determining the active projection $I_{1\Sigma y}$ of the generalized stator current vector $I_{1\Sigma}$ of the f-r IM. Before that, we recall that the increment ΔI_{sy} , which is part of the active projection I_{sy} of the generalized stator current vector I_{s} , is caused by the transport of magnetic power losses to the magnetization circuit of the motor (where these losses are dissipated in the stator core [4, 12]). As a result, the specified increment ΔI_{sy} of the stator current does not physically affect, according to (4), the electromagnetic power P_{em} transmitted through the IM air gap (and, therefore, it also does not affect the mechanical power P_{mech} and the additional losses ΔP_{ad} included in it).

Therefore, in order to increase the accuracy of the determination of the additional losses of the f-r IM, we will below calculate them (in contrast to the known calculation relationship from (1) for them [12, 13]) in a different way, excluding the mentioned increment ΔI_{sy} from the composition of the module I_s of the stator current. Namely, it is proportional to the second degree of the module $I_{1\Sigma}$ of the generalized vector $I_{1\Sigma}$ of the stator current from the following expressions:

$$\begin{cases} \Delta P_{ad} = R_{ad}^* \cdot I_{1\Sigma}^2 = R_{ad}^* \cdot (I_{sx}^2 + I_{1\Sigma y}^2); \\ R_{ad}^* = \frac{\Delta P_{ad.n}}{I_{sx.n}^2 + I_{1\Sigma y.n}^2} = \frac{\Delta P_{ad.n}}{I_{1\Sigma.n}^2} = R_{ad} \cdot \left(\frac{I_{s.n}}{I_{1\Sigma.n}}\right)^2 \quad (10) \end{cases}$$

through the value of the specified module $I_{1\Sigma}$, magnetizing I_{sx} and active $I_{1\Sigma y}$ projections of the generalized vector $I_{1\Sigma}$ on the ROCS «*x-y*» axis. In (10), R^*_{ad} is the refined value of the equivalent (intended for the calculation of additional losses) active resistance of the motor, which is calculated from the nominal (i.e., corresponding to the nominal IM mode) values of additional losses $\Delta P_{ad,n}$, as well as of the module $I_{1\Sigma,n}$, magnetizing $I_{sx,n}$ and active projection of the generalized $I_{1\Sigma y,n}$ vector of the stator current $I_{1\Sigma,n}$ of the motor.

Substituting the expression for the electromagnetic torque T_{em} from (8) and the expression (10) for additional

losses into the first relation from (4), we convert this relation to the following dependence:

 $\omega \cdot \left(k_{\rm r} \Psi_{\rm r} I_{1\Sigma \,\rm y} \right) = \omega \cdot \left(T + \Delta T_{\rm mech} \right) + R_{\rm ad}^* \cdot \left(I_{\rm sx}^2 + I_{1\Sigma \,\rm y}^2 \right), (11)$ which, in turn, we reduce by equivalent transformations to the form of an algebraic equation of the second order:

$$R_{ad}^* I_{1\Sigma y}^2 - \omega k_r \Psi_r I_{1\Sigma y} + \omega \cdot (T + \Delta T_{mech}) + R_{ad}^* I_{sx}^2 = 0.$$
(12)
The solution of (12) is the following analytical

dependence:

$$I_{1\Sigma y} = \left(k_{\rm r} \Psi_{\rm r} / 2R_{\rm ad}^{*}\right) \cdot \left\{\omega - \left(\omega^{2} - \left(\frac{2R_{\rm ad}^{*}}{k_{\rm r} \Psi_{\rm r}}\right)^{2} \cdot \left[\frac{\omega \cdot (T + \Delta T_{\rm mech})}{R_{\rm ad}^{*}} + I_{\rm sx}^{2}\right]\right)^{0.5}\right\}.$$
 (13)

It allows to determine the value of the active projection $I_{1\Sigma y}$ of the generalized vector of the stator current of the f-r IM through the instantaneous values of the parameters of the motor mode: the speed ω of the rotor, the torque ($T+\Delta T_{mech}$), the module Ψ_r of the generalized vector of the flux linkage of the rotor and the magnetizing projection I_{sx} of the generalized stator current vector.

We determined from the second relation from (6) the active projection I_{1y} of the stator current and based on the obtained dependence (13) and the last relation from (7), we find for the real IM the increment ΔI_{1y} as part of the active projection $\Delta I_{1\Sigma y}$ of the generalized stator current vector $I_{1\Sigma}$ from the expression:

$$\Delta I_{1y} = I_{1\Sigma y} - I_{1y}, \qquad (14)$$

caused by the transport of additional power losses ΔP_{ad} through the motor air gap.

Thus, a refined analytical calculation dependence (13) was obtained for determining the active projection $I_{1\Sigma y}$ of the generalized stator current vector $I_{1\Sigma}$ of the f-r IM and expressions in the form of: formula (14) and the last relation from formula (7), – for finding the increment ΔI_1 of the active projection I_{1y} of the stator current. With the help of this increment, the effect of the electrical component of losses, which is caused by the transportation of additional power losses through the air gap of the motor, is taken into account.

At the *third stage*, we obtain an analytical calculation dependence for determining the increment ΔI_{sy} , which is caused by the transport of magnetic losses ΔP_{ad} to the magnetization circuit of the motor and is part of the active projection I_{sy} of the generalized vector of the stator current I_s of the real f-r IM.

From [4], the classical method of determining the specified increment ΔI_{sq} of the active projection I_{sq} (on the *«q»* axis of the *«d-q»* ROCS, which is oriented with the real axis *«d»* along the generalized magnetic flux vector $\boldsymbol{\Phi}_{m}$ of the IM) is known, in which this projection is founded based on of the energy balance between the additional electric power supplied to the magnetizing circuit of the motor and equal to the product $E_{m} \cdot \Delta I_{sq}$, and the magnetic losses ΔP_{ir} , which are dissipated in the stator core:

$$E_{\rm m} \cdot \Delta I_{\rm sq} = \Delta P_{\rm ir}, \qquad (15)$$

where $E_{\rm m}$ is the instantaneous value of the module of the generalized magnetizing electromotive force vector $E_{\rm m}$.

From (15), the instantaneous increment ΔI_{sq} of the active projection I_{sq} of the IM stator current is determined in the form:

$$\Delta I_{\rm sq} = \Delta P_{\rm ir} / E_{\rm m} = \Delta P_{\rm ir} / \omega_1 \Phi_{\rm m}, \text{ where } E_{\rm m} = \omega_1 \Phi_{\rm m}.(16)$$

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In another (known from [11]) method, the aforementioned increment ΔI_{sq} of the stator current (caused by the transport of magnetic power losses to the magnetization circuit of the f-r IM) is proposed to be determined in the form of the increment ΔI_{sq} of the active projection I_{sq} of the generalized motor stator current vector after being added to the motor shaft of the static fictitious torque T_{f} . According to the first relation in (6), the indicated increment ΔI_{sq} of the active projection of the stator current is founded in the form:

$$\Delta I_{\rm sq} = T_{\rm f} / \mathcal{P}_{\rm m}. \tag{17}$$

After equating the increments ΔI_{sq} calculated from (16) and (17), we determine the required value of the fictitious torque $T_{\rm f}$, taking into account the third relation in (1):

$$T_{\rm f} = \Delta P_{\rm ir} / \omega_1 = \Delta P_{\rm ir.n} \cdot \left(\frac{\Phi_{\rm m}}{\Phi_{\rm m.n}}\right)^2 \cdot \frac{\omega_1^{\lambda-1}}{\omega_{\rm 1n}^{\lambda}}, \qquad (18)$$

in which, in the second method, the value of the increment ΔI_{sq} of the active projection of the stator current is calculated, which is completely identical to the first (classical) method.

Let's pay attention to the well-known simplification of vector automatic control systems and calculation of energy modes of the f-r IMs when using for them ROCS «x-y», which is oriented with the real axis «x» along the generalized vector of flux linkage of the rotor [2, 3, 10]. Taking this into account, the second method (using the fictitious torque) is more appropriate in practice. With this method, increment ΔI_{sy} of the active projection I_{sy} of the stator current (on the «y» axis of the «x-y» ROCS, which is connected by the real «x» axis to the direction of the generalized rotor flux linkage vector Ψ_r) is determined after substituting expression (18) in the second relation from (6) in the form:

$$\Delta I_{\rm sy} = \frac{T_{\rm f}}{k_{\rm r} \Psi_{\rm r}} = \frac{\Delta P_{\rm irn}}{k_{\rm r} \Psi_{\rm r}} \cdot \left(\frac{\Psi_{\rm m}}{\Psi_{\rm mn}}\right)^2 \cdot \frac{\omega_1^{\lambda-1}}{\omega_{\rm ln}^{\lambda}}.$$
 (19)

Thus, a theoretical justification of the refined analytical dependence (19) is given for determining the increment ΔI_{sy} caused by the transport of magnetic power losses to the motor magnetization circuit, which is part of the active projection I_{sy} of the generalized stator current vector I_s of the f-r IM.

It should be noted that the very form of the previously obtained active projection $I_{1\Sigma y}$ of the stator current of the calculation dependence (13) indicates that in the range of very low values of the motor speeds ω it is possible to reach a negative value in the radical expression of this dependence. In particular, as shown by the researches of the AT250L4U2 motor, negative values in the subdued expression of dependence (13) occur at speeds: $\omega \leq (0.02 - 0.03)\omega_n$. This situation is explained, obviously, by the impossibility of applying in practice the known mathematical expression from (1) or the one proposed from the relation from (10) for calculating additional losses ΔP_{ad} of the f-r IM in the range of very low motor speeds. Therefore, in order to find a refined calculation dependence for the active projection $I_{1\Sigma v}$ of the stator current in this low speed range of the f-r IM, it is necessary to preliminary obtain (on the basis of additional experimental studies or recommendations of electrical machine designers) a refined analytical calculation dependence $\Delta P_{ad} = f(I_{sx}, I_{1\Sigma y}, \omega)$ for additional power losses of the f-r IM in relation to its low speed range.

At the *fourth stage*, setting the values of the speed ω and the useful torque *T*, from the previously obtained calculation dependencies, let's calculate for the f-r IM AT250L4U2 (which is characterized by the nominal parameters and basic values presented in Table 1) the electromagnetic and energy processes of this motor in the motor (at T > 0) and generator (at T < 0) steady-state modes for the first (when $n \le n_n$) and the second (when $n > n_n$) speed zones. The results of these calculations are shown in Table 2, 3.

Nominal parameters of the f-r IM AT250L4U2 and its basic values for the relative system of units

Table 1

5	
I. Nominal parameters, dimensions	Value
Useful power, kW	120
Active linear stator voltage, V	400
Active phase stator current, A	202.5
Stator voltage frequency, Hz	50
Number of pole pairs	2
Slip, %	1.5
Maximum speed, rpm	4000
Efficiency, %	94
Power factor	0.91
Multiplicity of the maximum torque	3.5
Multiplicity of the starting torque	3.5
Connection of phase stator windings	Y
Electrical power losses in the stator winding, kW	2.625
Electrical power losses in the rotor winding, kW	1.849
Magnetic power losses, kW	1.800
Additional power losses, kW	0.638
Mechanical power losses, kW	0.748
Module $\Phi_{\rm m}$ of the generalized magnetic flux vector, pu	0.9562
Modulus Ψ_r of the generalized rotor flux linkage	0.9574
vector, pu	0.0604
Useful torque T_n , pu	0.8684
II. Parameters of the «I»-shaped substitution circuit	0.01071
Active resistance of the phase stator winding, pu	0.018/1
Equivalent resistance of the phase rotor winding, pu	0.01569
Active resistance of the magnetization circuit, pu	/1.3
Magnetization inductance, pu	2.6421
Dissipation inductance of the stator winding, pu	0.06850
Dissipation inductance of the rotor winding, pu	0.07633
III. Base values for the relative system of units:	
- for voltage, V	326.6
- for current, A	286.4
- for active and inductive resistance, Ω	1.1404
- for power, kW	140.296
- for torque, N·m	893.15
- for magnetic flux and flux linkage, Wb	1.0396
- for inductances, mH	3.630
- for angular frequency of rotation, rad/s	157.08
- for time, ms	3.183

The reliability of the performed calculations of electromagnetic processes and energy modes is confirmed by comparing their values with the corresponding values calculated in the MATLAB software package (the relative deviation does not exceed 0.2 %).

From the analysis of the computational data given in Table 2, 3, it was found that in the motor mode of operation of the f-r IM at equal speeds n and the same (by absolute value) useful torques T of the motor, the values of the modules of the stator current I_s and stator voltage U_s of the motor exceed their corresponding values in the generator mode of operation.

Table 2

Results of the refined calculation in the first speed zone at steady-state motor (at $T > 0$) and generator (at $T < 0$) motor	des of
electromagnetic and energy quantities for the f-r IM AT250I 4U2 depending on the speed and relative useful torqu	e <i>T/T</i>

electromagnetic and energy quantities for the f-r IM A [250L4U2 depending on the speed and relative useful forque											orque 1/1	l _n			
п	$\frac{T}{T_{n}}$	$\frac{I_{\rm s}}{I_{\rm sn}}$	Δn	ω_1	$\frac{\Psi_{\rm m}}{\Psi_{\rm mn}}$	$\Delta P_{\rm e.s}$	$\Delta P_{\rm e.r}$	$\Delta P_{\rm ir}$	$\Delta P_{\rm ad}$	$\Delta P_{\rm mech}$	$\Delta P_{\rm em}^*$	$\frac{P_1}{P_{1n}}$	η	$\cos \varphi$	$\frac{U_{\rm s}}{U_{\rm sn}}$
rpm	-	-	rpm	pu	_	kW	kW	kW	kW	kW	kW	_	%	_	-
	0.5	0.566	11.32	0.993	0.998	0.842	0.467	1.775	0.205	0.748	3.289	0.502	93.70	0.825	0.977
	1	1	22.55	1	1	2.625	1.853	1.800	0.638	0.748	6.916	1.000	94.00	0.910	1
1477 5	1.5	1.459	33.83	1.008	1.003	5.585	4.170	1.829	1.358	0.748	12.94	1.517	92.93	0.921	1.028
	2	1.986	45.17	1.015	1.008	9.739	7.431	1.865	2.368	0.748	21.40	2.054	91.55	0.915	1.061
1477.5	-0.5	0.531	-10.98	0.978	0.998	0.739	0.439	1.740	0.180	0.748	3.098	-0.440	93.59	-0.798	0.945
	-1	0.954	-22.05	0.970	1	2.387	1.771	1.730	0.581	0.748	6.468	-0.884	93.99	-0.900	0.937
	-1.5	1.400	-33.07	0.963	1.003	5.147	3.984	1.724	1.252	0.748	12.11	-1.309	92.86	-0.912	0.937
	-2	1.852	-44.04	0.956	1.008	9.004	7.066	1.722	2.190	0.748	19.98	-1.718	91.36	-0.904	0.933
	0.5	0.563	11.27	0.674	0.998	0.832	0.462	1.073	0.202	0.342	2.570	0.340	93.55	0.825	0.666
	1	0.998	22.53	0.682	1	2.613	1.849	1.093	0.636	0.342	6.192	0.687	92.67	0.911	0.687
	1.5	1.459	33.88	0.689	1.003	5.588	4.180	1.117	1.359	0.342	12.24	1.052	90.71	0.923	0.711
1000	2	1.930	45.30	0.697	1.008	9.781	7.476	1.144	2.379	0.342	20.78	1.437	88.55	0.917	0.739
1000	-0.5	0.534	-11.03	0.659	0.998	0.749	0.443	1.043	0.182	0.342	2.417	-0.297	93.48	-0.798	0.635
	-1	0.956	-22.07	0.652	1	2.399	1.774	1.032	0.583	0.342	5.788	-0.589	92.59	-0.898	0.624
	-1.5	1.400	-33.03	0.645	1.003	5.148	3.975	1.023	1.252	0.342	11.40	-0.863	90.45	-0.910	0.617
	-2	1.849	-43.92	0.637	1.007	8.972	7.028	1.017	2.182	0.342	19.20	-1.120	88.04	-0.901	0.612
	0.5	0.561	11.27	0.341	0.998	0.827	0.463	0.442	0.201	0.086	1.933	0.174	91.19	0.829	0.341
	1	1.001	22.66	0.348	1	2.629	1.870	0.457	0.639	0.086	5.595	0.362	87.84	0.916	0.360
	1.5	1.471	34.21	0.356	1.003	5.676	4.263	0.473	1.380	0.086	11.79	0.570	83.75	0.928	0.380
500	2	1.954	46.93	0.364	1.008	10.03	7.686	0.492	2.438	0.086	20.64	0.798	79.71	0.923	0.402
500	-0.5	0.536	-11.03	0.326	0.998	0.754	0.443	0.417	0.183	0.086	1.797	-0.145	91.01	-0.793	0.310
	-1	0.957	-21.96	0.319	1	2.388	1.756	0.407	0.581	0.086	5.131	-0.278	87.29	-0.892	0.297
	-1.5	1.391	-32.74	0.312	1.003	5.078	3.905	0.397	1.235	0.086	10.62	-0.394	82.53	-0.901	0.286
	-2	1.829	-43.39	0.304	1.007	8.783	9.859	0.389	2.136	0.086	18.17	-0.494	77.60	-0.889	0.276
	0.5	0.568	11.52	0.108	0.998	0.846	0.483	0.099	0.206	0.008	1.634	0.061	78.85	0.851	0.114
	1	1.033	23.53	0.116	1	2.801	2.017	0.109	0.681	0.008	5.608	0.139	68.48	0.932	0.132
	1.5	1.551	36.23	0.124	1.004	6.313	4.782	0.121	1.535	0.008	12.75	0.243	58.90	0.944	0.151
150	2	2.110	49.76	0.133	1.010	11.69	9.020	0.134	2.842	0.008	23.68	0.376	50.71	0.941	0.142
150	-0.5	0.531	-10.81	0.093	0.998	0.739	0.426	0.082	0.180	0.008	1.426	-0.037	76.57	-0.757	0.083
	-1	0.930	-21.27	0.086	1	2.268	1.648	0.074	0.552	0.008	4.542	-0.060	62.72	-0.849	0.069
	-1.5	1.337	-31.34	0.079	1.003	4.689	3.577	0.067	1.140	0.008	9.474	-0.069	48.16	-0.831	0.056
	-2	1.736	-41.05	0.726	1.006	7.909	6.138	0.060	1.923	0.008	16.03	-0.065	34.21	-0.754	0.045

Moreover, by using vector control [2, 3], constant values of the rotor flux linkage module Ψ_r and the magnetizing projection I_{sx} of the generalized stator current vector (equal to their nominal values $\Psi_{r.n} = 0.9574$ pu and $I_{sx.n} = 0.288$ pu) were set for the f-r IM in the first zone:

 $\Psi_{\rm r} = \Psi_{\rm r\,n} = {\rm const}; \quad I_{\rm sx} = I_{\rm sx.n} = {\rm const}, \qquad (20)$

and in the second zone, the values of the module Ψ_r the generalized rotor flux linkage vector and the magnetizing projection I_{sx} of the generalized stator current vector changed inversely proportional to the angular frequency of rotation ω_l of the IM stator magnetic field [10]:

$$\Psi_{\rm r} = \Psi_{\rm rn} / \omega_1; \quad I_{\rm sx} = I_{\rm sx.n} / \omega_1. \tag{21}$$

According to the results of the calculations for the steady-state motor mode (at T > 0), Fig. 2 presents constructed (relative to the considered IM AT250L4U2) graphical dependencies of the following energy quantities: I_s/I_{sn} , U_s/U_{sn} , P_1/P_{1n} , η , $\cos\varphi$, $\Delta P^*_{em}/\Delta P^*_{em.n}$ – functions of change in speed *n* and relative torque T/T_n of the f-r IM. Moreover, in the mentioned quantities, which are given in the form of fractions, the instantaneous value of the quantity is indicated in the numerator, and the value (indicated by the additional index «*n*») of this quantity corresponding to the nominal mode of operation of the motor is indicated in the denominator.

In steady-stable modes, the values of the efficiency η , the power factor $\cos\varphi$ and the module U_s of the generalized vector of the stator voltage of the f-r IM were determined from known dependencies [1, 12]:

$$\begin{aligned} U_{sx} &= R_{s} \cdot I_{sx} - \omega_{1} \cdot L_{\sigma} \cdot I_{sy}; \\ U_{sy} &= R_{s} \cdot I_{sy} + \omega_{1} \cdot L_{\sigma} \cdot I_{sx} + \omega_{1} \cdot k_{r} \cdot \Psi_{r}; \\ U_{s} &= \sqrt{U_{sx}^{2} + U_{sy}^{2}}; \quad \cos \varphi = \cos(\Theta_{U} - \Theta_{I}); \\ \Theta_{I} &= \operatorname{sign}(I_{sx}) \cdot \operatorname{arcsin}\left(\frac{I_{sy}}{I_{s}}\right) + \frac{\pi}{2} \cdot [1 - \operatorname{sign}(I_{sx})]; \quad ,(22) \\ \Theta_{U} &= \operatorname{sign}(U_{sx}) \cdot \operatorname{arcsin}\left(\frac{U_{sy}}{U_{s}}\right) + \frac{\pi}{2} \cdot [1 - \operatorname{sign}(U_{sx})]; \\ L_{\sigma} &= L_{\sigma s} + k_{r} \cdot L_{\sigma r}; \quad \eta = P_{2} / P_{1}; \\ \operatorname{sign}(I_{sx}) &= \begin{cases} 1, \ I_{sx} \geq 0; \\ -1, \ I_{sx} < 0; \end{cases} \operatorname{sign}(U_{sx}) = \begin{cases} 1, \ U_{sx} \geq 0; \\ -1, \ U_{sx} < 0, \end{cases} \end{aligned}$$

where L_{σ} is the total dissipation inductance of the motor; sign() is the mathematical operation for determining the sign of an algebraic value shown in parentheses.

Based on the analysis of graphical dependencies in Fig. 2, let's compare the values shown on these graphs for the first and second speed control zones in relation to the f-r IM operating in motor mode:

Table 3

Results of the refined calculation in the second	d speed zone at stea	dy-state motor (at $T >$	0) and generator (at $T < 0$) modes of
electromagnetic and energy quantities for the	- f-r IM AT250I 4U	2 depending on the sp	eed <i>n</i> and relative useful torque T/T

electromagnetic and energy quantities for the f-r IM AT250L4U2 depending on the speed <i>n</i> and relative useful torque <i>T</i> /											I _n					
п	$\frac{T}{T_{\rm n}}$	$\frac{I_{\rm s}}{I_{\rm sn}}$	Δn	ω_1	Ψr	$\frac{\Psi_{\rm m}}{\Psi_{\rm mn}}$	$\Delta P_{\rm e.s}$	$\Delta P_{\rm e.r}$	ΔP_{ir}	$\Delta P_{\rm ad}$	$\Delta P_{\rm mech}$	$\Delta P_{\rm em}^*$	$\frac{P_1}{P_{1n}}$	η	$\cos \varphi$	$\frac{U_{\rm s}}{U_{\rm sn}}$
rpm	_	-	rpm	pu	pu	_	kW	kW	kW	kW	kW	kW	_	%	_	_
	0.5	0.687	20.65	1.347	0.711	0.742	1.238	0.856	1.459	0.301	1.371	3.854	0.677	93.96	0.904	0.993
	1	1.318	41.95	1.361	0.703	0.739	4.560	3.459	1.469	1.109	1.371	10.60	1.366	93.14	0.916	1.030
	1.5	1.980	64.35	1.376	0.696	0.740	10.29	7.964	1.494	2.501	1.371	22.24	2.094	91.16	0.888	1.084
2000	2	2.665	87.96	1.392	0.688	0.745	18.64	14.55	1.537	4.533	1.371	39.26	2.863	88.88	0.845	1.156
2000	-0.5	0.631	-19.05	1.321	0.725	0.757	1.046	0.758	1.479	0.255	1.371	3.538	-0.598	93.96	-0.889	0.969
	-1	1.212	-37.62	1.308	0.732	0.768	3.857	3.012	1.505	0.938	1.371	9.311	-1.189	93.42	-0.912	0.979
	-1.5	1.791	-55.42	1.296	0.739	0.782	8.422	6.656	1.541	2.048	1.371	18.67	-1.752	91.78	-0.890	1.000
2500	-2	2.360	-72.51	1.285	0.745	0.798	14.62	11.60	1.586	3.556	1.371	31.36	-2.289	89.92	-0.855	1.031
	0.5	0.835	32.59	1.688	0.567	0.594	1.830	1.357	1.254	0.445	2.142	4.887	0.850	93.53	0.919	1.008
	1	1.646	66.51	1.711	0.560	0.596	7.108	5.505	1.287	1.729	2.142	15.63	1.730	91.95	0.883	1.084
	1.5	2.493	102.7	1.735	0.552	0.606	16.32	12.76	1.353	3.969	2.142	34.41	2.672	89.29	0.813	1.199
2500	2	3.378	141.5	1.761	0.544	0.624	29.95	23.52	1.461	7.284	2.142	62.21	3.685	86.32	0.734	1.353
2300	-0.5	0.760	-29.49	1.647	0.581	0.608	1.517	1.168	1.274	0.369	2.142	4.327	-0.745	93.63	-0.913	0.976
	-1	1.493	-58.05	1.628	0.588	0.624	5.850	4.632	1.318	1.423	2.142	13.22	-1.470	92.43	-0.887	1.011
	-1.5	2.211	-85.18	1.610	0.595	0.643	12.83	10.20	1.381	3.121	2.142	27.53	-2.153	90.26	-0.829	1.069
	-2	2.911	-111.0	1.593	0.601	0.666	22.25	17.69	1.462	5.411	2.142	46.82	-2.798	87.94	-0.764	1.145
	0.25	0.524	23.87	2.016	0.475	0.496	0.720	0.511	1.102	0.175	3.084	2.508	0.521	91.59	0.911	0.993
	0.5	0.996	47.41	2.032	0.471	0.497	2.602	1.984	1.116	0.633	3.084	6.334	1.028	92.82	0.909	1.033
	1	1.985	97.25	2.065	0.464	0.507	10.35	8.080	1.186	2.516	3.084	22.13	2.106	90.62	0.822	1.174
2000	1.5	3.026	151.2	2.101	0.456	0.529	24.03	18.87	1.323	5.843	3.084	50.06	3.279	87.31	0.711	1.388
3000	-0.25	0.454	-20.83	1.986	0.482	0.503	0.541	0.401	1.112	0.132	3.084	2.186	-0.436	91.35	-0.897	0.973
	-0.5	0.896	-42.07	1.972	0.486	0.511	2.108	1.658	1.134	0.513	3.084	5.413	-0.888	93.03	-0.910	0.991
	-1	1.774	-82.58	1.945	0.492	0.531	8.261	6.566	1.205	2.009	3.084	18.04	-1.743	91.33	-0.837	1.068
	-1.5	2.626	-120.7	1.920	0.499	0.558	18.10	14.40	1.310	4.403	3.084	38.22	-2.540	88.70	-0.742	1.185
	0.25	0.689	43.38	2.696	0.355	0.374	1.246	0.944	0.912	0.303	5.483	3.405	0.706	90.14	0.913	1.021
	0.5	1.334	86.10	2.724	0.352	0.380	4.674	3.639	0.957	1.137	5.483	10.41	1.397	91.09	0.843	1.130
	0.75	2.002	131.0	2.754	0.348	0.394	10.52	8.243	1.042	2.558	5.483	22.36	2.127	89.75	0.748	1.293
4000	1	2.691	178.4	2.786	0.344	0.414	19.01	14.94	1.170	4.623	5.483	39.74	2.899	87.78	0.653	1.502
4000	-0.25	0.577	-36.19	2.643	0.362	0.380	0.873	0.683	0.919	0.212	5.483	2.688	-0.572	89.94	-0.914	0.988
	-0.5	1.171	-73.39	2.618	0.366	0.392	3.602	2.864	0.965	0.876	5.483	8.306	-1.165	91.51	-0.859	1.053
	-0.75	1.756	-109.1	2.594	0.369	0.408	8.089	6.440	1.035	1.967	5.483	17.53	-1.728	90.55	-0.776	1.155
	-1	2.327	-143.3	2.571	0.372	0.428	14.22	11.32	1.126	3.458	5.483	30.12	-2.266	89.04	-0.692	1.280

- with the same values of the torque *T*, the corresponding values of the module I_s of the generalized stator current vector and the electromagnetic power losses ΔP^*_{em} in the first speed zone (when $n \le n_n$) are significantly smaller than in the second zone (when $n > n_n$);

- extreme (maximum) values are characteristic of graphic dependencies for the efficiency η and the power factor $\cos \phi$ of the f-r IM in the first and second zones;

- values of motor efficiency η with increasing speed: in the first zone – increase, while in the second zone – decrease; - the optimal value of the motor torque (corresponding to the maximum value of the efficiency) with increasing speed: in the first zone – it increases, while in the second zone – on the contrary, it decreases.

At the *fifth stage*, we quantitatively estimate the possible errors regarding the main (caused by the first harmonic components of the phase stator voltages and currents) electromagnetic losses ΔP_{em} , if additional and magnetic power losses, as well as components of electrical losses caused by the transport of these power losses through the air gap or to the magnetization circuit of the motor were not taken into account (as, for example, in well-known publications [1–11]).

The calculated analytical dependence for the main electromagnetic power losses (MEPL) ΔP_{em}^* of the short-

circuited f-r IM (which simultaneously takes into account: all types of power losses present in the motor, as well as the above-mentioned electrical components of losses associated with the mentioned transportation of additional and magnetic power losses) obtained based on the diagram in Fig. 1 and formulas (1), (10), (13), (14), (19) is refined and has the following form:

$$\Delta P_{\rm em}^* = R_{\rm s} \cdot \left[I_{\rm sx}^2 + \left(I_{\rm 1y} + \Delta I_{\rm 1y} + \Delta I_{\rm sy} \right)^2 \right] + \Delta P_{\rm ir} + k_{\rm r}^2 R_{\rm r} \cdot \left(I_{\rm 1y} + \Delta I_{\rm 1y} \right)^2 + R_{\rm ad}^* \cdot \left[I_{\rm sx}^2 + \left(I_{\rm 1y} + \Delta I_{\rm 1y} \right)^2 \right].$$
(23)

In this dependence: the first term is the calculation relation for the main electrical power losses in the stator winding (which take into account, according to (23), the magnetizing I_{sx} and active I_{1y} projections of the generalized stator current vector I_1 , as well as the increments ΔI_{sy} and ΔI_{1y} of the stator current, caused by the transportation of magnetic and additional losses; the second term is the magnetic losses ΔP_{i} , which are calculated from (1); the third term is the calculation relation for the main electrical losses in the rotor winding (calculated through the active projection I_{1y} of the stator current and the increment ΔI_{1y} pf the stator current, which is calculated from (14) and is caused by the transport of additional power losses through the air gap of the motor), and the fourth one is the additional motor power losses ΔP_{ad} , calculated from (10).



Fig. 2. Graphical dependencies illustrating the change in the motor mode of operation in the first (*a*) and second (*b*) speed zones of: the modules of the generalized vectors of the stator current I_s/I_{sn} and voltage U_s/U_{sn} , the efficiency η and the power factor $\cos\varphi$, the main electromagnetic power losses $\Delta P^*_{em}/\Delta P^*_{em.n}$ and the main consumed active power P_1/P_{1n} , – for the f-r IM AT250L4U2 depending on the useful torque T/T_n (at speeds *n* equal to 75, 150, 500, 1000 and 1477.5 rpm for the first zone, or 2000, 2500, 3000 and 4000 rpm for the second zone)

The importance of obtaining for practice the proposed dependence (23) for the refined calculation of MEPL ΔP^*_{em} is explained by the direct effect of these power losses on motor heating (as a result, the use of this dependence can warn the designers of f-r induction electric drives about motor overheating during operation). The values of MEPL, which are calculated from inaccurate dependencies (in which there is no taking into

account of at least one type of motor power losses, or at least one of the electrical components spent on transporting additional or magnetic losses), are denoted without an asterisk from above in the form: $\Delta P_{\rm em.1}$, $\Delta P_{\rm em.2}$, $\Delta P_{\rm em.3}$, $\Delta P_{\rm em.4}$ or $\Delta P_{\rm em.5}$. Based on (23) and the accepted notation, we obtain calculation dependencies for determining errors in the calculation of the MEPL of the f-r IM:

$$\Delta P_{\delta 1} = \Delta P_{\rm em}^* - \Delta P_{\rm em,1} = R_{\rm s} \cdot \left[(I_{1\rm y} + \Delta I_{1\rm y} + \Delta I_{\rm sy})^2 - (24) - (I_{1\rm y} + \Delta I_{\rm sy})^2 \right] + k_{\rm r}^2 R_{\rm r} \cdot \left[(I_{1\rm y} + \Delta I_{1\rm y})^2 - I_{1\rm y}^2 \right],$$

– in relation to the dependence for $\Delta P_{em.1}$, which is obtained from (23) when $\Delta I_{1y} = 0$ and does not take into account the electrical component of losses caused by the transportation of additional power losses through the air gap of the motor (according to [11]);

$$\Delta P_{\delta 2} = \Delta P_{\rm em}^* - \Delta P_{\rm em.2} = R_{\rm s} \cdot \left[(I_{1y} + \Delta I_{1y} + \Delta I_{\rm sy})^2 - I_{1y}^2 \right] + (25) + k_{\rm r}^2 R_{\rm r} \cdot \left[(I_{1y} + \Delta I_{1y})^2 - I_{1y}^2 \right],$$

- in relation to the dependence for $\Delta P_{em.2}$, which is obtained from (23) when $\Delta I_{1y} = 0$, $\Delta I_{sy} = 0$ and does not take into account the components of electrical losses due to the transportation of additional losses through the air gap and of magnetic power losses to the motor magnetization circuit (according to [10]);

$$\Delta P_{\delta 3} = \Delta P_{\text{em}}^* - \Delta P_{\text{em},3} = \Delta P_{\delta 1} + R_{\text{ad}}^* \cdot \left(I_{\text{sx}}^2 + I_{1\Sigma y}^2 \right) = R_{\text{s}} \cdot \left[\left(I_{1y} + \Delta I_{1y} + \Delta I_{\text{sy}} \right)^2 - \left(I_{1y} + \Delta I_{\text{sy}} \right)^2 \right] + (26) + k_r^2 R_r \cdot \left[\left(I_{1y} + \Delta I_{1y} \right)^2 - I_{1y}^2 \right] + R_{\text{ad}}^* \cdot \left(I_{\text{sx}}^2 + I_{1\Sigma y}^2 \right),$$

- in relation to the dependence for $\Delta P_{em.3}$, which is obtained from (23) when $\Delta I_{1y} = 0$, $R^*_{ad} = 0$ and does not take into account additional losses and the electrical component of losses caused by their transportation through the air gap of the motor (according to [3–9]);

$$\Delta P_{\delta 4} = \Delta P_{\text{em}}^* - \Delta P_{\text{em}.4} = R_{\text{s}} \cdot \left[\left(I_{1y} + \Delta I_{1y} + \Delta I_{\text{sy}} \right)^2 - I_{1y}^2 \right] + (27)$$
$$+ k_{\text{r}}^2 R_{\text{r}} \cdot \left[\left(I_{1y} + \Delta I_{1y} \right)^2 - I_{1y}^2 \right] + R_{\text{ad}}^* \left(I_{\text{sx}}^2 + I_{1\Sigma y}^2 \right),$$

- in relation to the dependence for $\Delta P_{em.4}$, which is obtained from (23) when $I_{sy} = 0$, $\Delta I_{1y} = 0$, $R^*_{ad} = 0$ and does not take into account additional losses, as well as components of electrical losses due to the transportation of magnetic and additional power losses;

$$\Delta P_{\delta 5} = \Delta P_{\rm em}^* - \Delta P_{\rm em.5} = \Delta P_{\delta 4} + \Delta P_{\rm ir} = = R_{\rm s} \cdot \left[\left(I_{1y} + \Delta I_{1y} + \Delta I_{\rm sy} \right)^2 - I_{1y}^2 \right] + \Delta P_{\rm ir} + + k_{\rm r}^2 R_{\rm r} \cdot \left[\left(I_{1y} + \Delta I_{1y} \right)^2 - I_{1y}^2 \right] + R_{\rm ad}^* \left(I_{\rm sx}^2 + I_{1\Sigma y}^2 \right)$$
(28)

- in relation to the dependence for $\Delta P_{em.5}$, which is obtained from (23) when $\Delta I_{sy} = 0$, $\Delta I_{1y} = 0$, $R^*_{ad} = 0$, $\Delta P_{i,r} = 0$ and does not take into account magnetic and additional losses, as well as components of electrical losses for their transportation to the magnetization circuit or through the air gap of the motor, respectively (which, as is known, is characteristic of the idealized representation of the IM [1, 2]).

Results of calculations carried out by (24) - (28) of absolute values of errors $\Delta P_{\delta 1}$, $\Delta P_{\delta 2}$, $\Delta P_{\delta 3}$, $\Delta P_{\delta 4}$, $\Delta P_{\delta 5}$, as well as relative values of these errors $\Delta P_{\delta 1}/\Delta P^*_{em}$, $\Delta P_{\delta 2}/\Delta P^*_{em}$, $\Delta P_{\delta 4}/\Delta P^*_{em}$ i $\Delta P_{\delta 5}/\Delta P^*_{em}$ are given in Table 4, 5, from the analysis of which it follows that: Table 4

Calculated ratios of electromagnetic and energy quantities, as well as absolute values of errors $\Delta P_{\delta 1}, \Delta P_{\delta 2}, \Delta P_{\delta 3}, \Delta P_{\delta 4}, \Delta P_{\delta 5}$ for the f-r IM AT250L4U2 in the first speed zone (when $n \le n_n$)

			01/	02/	057 0	05					1	(11/		
	Т	Is	Is	$I_{1\Sigma}$	$\Delta I_{\rm sy}$	ΔI_{1y}	$\Delta P_{\delta.1}$	$\Delta P_{\delta.2}$	$\Delta P_{\delta.3}$	$\Delta P_{\delta.4}$	$\Delta P_{\delta.5}$					
п	$\overline{T_n}$	$\overline{I_{1\Sigma}}$	$\overline{I_1}$	$\overline{I_1}$	I _{sn}	I _{sn}	$\Delta P_{\rm em}^*$	$\Delta P_{\delta 1}$	$\Delta P_{\delta 2}$	$\Delta P_{\delta 3}$	$\Delta P_{\delta 4}$	$\Delta P_{\delta 5}$				
rpm	_	_	_	_	%	%	%	%	%	%	%	kW	kW	kW	kW	kW
	0.5	1.021	1.024	1.002	1.370	0.153	0.210	1.258	6.341	7.389	60.31	0.007	0.041	0.209	0.243	1.983
	1	1.013	1.018	1.005	1.378	0.484	0.624	1.614	9.855	10.84	35.88	0.043	0.112	0.682	0.750	2.481
	1.5	1.009	1.017	1.007	1.391	1.037	1.069	1.866	11.64	12.44	25.78	0.138	0.242	1.507	1.610	3.336
1477 5	2	1.007	1.017	1.010	1.407	1.815	1.508	2.156	12.71	13.35	21.42	0.323	0.462	2.720	2.858	4.584
14/7.5	-0.5	0.979	0.977	0.998	1.363	0.146	-0.201	-1.250	6.019	4.970	62.19	-0.006	-0.039	0.187	0.154	1.927
	-1	0.987	0.982	0.995	1.366	0.464	-0.619	-1.640	8.850	7.830	35.59	-0.040	-0.106	0.573	0.507	2.302
	-1.5	0.991	0.984	0.993	1.371	0.992	-1.065	-1.890	9.756	8.931	23.99	-0.129	-0.229	1.181	1.081	2.905
	-2	0.993	0.984	0.991	1.380	1.728	-1.501	-2.173	9.918	9.246	18.54	-0.300	-0.434	1.982	1.848	3.704
	0.5	1.019	1.022	1.004	1.220	0.224	0.391	1.576	8.177	9.362	49.95	0.010	0.041	0.210	0.241	1.284
	1	1.012	1.019	1.007	1.229	0.713	1.026	2.007	11.32	12.30	28.98	0.064	0.124	0.701	0.762	1.794
	1.5	1.008	1.019	1.011	1.241	1.535	1.672	2.422	12.88	13.63	22.00	0.205	0.297	1.577	1.669	2.694
1000	2	1.007	1.021	1.014	1.257	2.698	2.308	2.904	13.91	14.51	19.42	0.480	0.603	2.891	3.014	4.034
1000	-0.5	0.981	0.978	0.997	1.212	0.217	-0.386	-1.591	7.648	6.443	50.79	-0.009	-0.038	0.185	0.156	1.228
	-1	0.988	0.981	0.993	1.212	0.687	-1.027	-2.044	9.574	8.558	27.40	-0.060	-0.118	0.554	0.495	1.586
	-1.5	0.992	0.982	0.990	1.216	1.463	-1.670	-2.449	9.800	9.021	18.78	-0.190	-0.279	1.117	1.028	2.140
	-2	0.994	0.980	0.987	1.222	2.540	-2.296	-2.916	9.527	8.906	14.82	-0.441	-0.560	1.829	1.710	2.846
	0.5	1.015	1.023	1.007	0.994	0.448	1.036	2.311	11.40	12.67	34.28	0.020	0.045	0.220	0.245	0.663
	1	1.010	1.024	1.014	1.005	1.441	2.294	3.179	13.80	14.69	21.97	0.128	0.178	0.772	0.822	1.229
	1.5	1.007	1.028	1.021	1.018	3.129	3.550	4.187	15.41	16.04	19.42	0.419	0.494	1.817	1.892	2.290
500	2	1.005	1.034	1.029	1.035	5.544	4.803	5.296	16.80	17.30	19.19	0.991	1.093	3.469	3.570	3.960
500	-0.5	0.985	0.978	0.993	0.981	0.434	-1.042	-2.363	9.755	8.434	32.98	-0.019	-0.043	0.175	0.152	0.593
	-1	0.990	0.977	0.987	0.978	1.361	-2.296	-3.224	9.552	8.624	17.48	-0.118	-0.165	0.490	0.443	0.897
	-1.5	0.993	0.974	0.980	0.977	2.877	-3.517	-4.191	8.592	7.918	12.34	-0.373	-0.445	0.912	0.841	1.309
	-2	0.995	0.969	0.974	0.979	4.961	-4.816	-5.242	7.485	6.959	9.626	-0.857	-0.952	1.360	1.264	1.749
	0.5	1.011	1.035	1.024	0.704	1.542	4.248	5.311	16.90	17.96	22.96	0.069	0.087	0.276	0.294	0.375
	1	1.007	1.058	1.051	0.722	5.148	8.318	8.951	20.62	21.26	22.57	0.466	0.502	1.157	1.192	1.266
	1.5	1.005	1.085	1.080	0.743	11.65	12.57	13.00	24.82	25.25	25.76	1.603	1.658	3.165	3.219	3.285
150	2	1.004	1.117	1.113	0.769	21.62	16.99	17.31	29.23	29.55	29.79	4.025	4.100	6.922	6.998	7.056
150	-0.5	0.989	0.968	0.978	0.673	1.407	-4.229	-5.376	8.991	7.845	14.70	-0.060	-0.077	0.128	0.112	0.210
	-1	0.993	0.952	0.958	0.659	4.282	-8.055	-8.764	4.583	3.874	6.210	-0.366	-0.398	0.208	0.176	0.282
	-1.5	0.995	0.935	0.940	0.647	8.818	-11.84	-12.34	0.636	0.135	1.342	-1.122	-1.169	0.060	0.013	0.127
	-2	0.996	0.919	0.922	0.635	14.84	-15.58	-15.97	-3.170	-3.558	-2.794	-2.497	-2.559	-0.508	-0.570	$-0.\overline{448}$

$\Delta P_{\delta 1}, \Delta P_{\delta 2}, \Delta P_{\delta 3}, \Delta P_{\delta 4}, \Delta P_{\delta 5}$ for the f-r IM AT250L4U2 in the second speed zone (when $n > n_{\rm n}$)																
n	$\frac{T}{T}$	$\frac{I_{\rm s}}{L}$	$\frac{I_{\rm s}}{I}$	$\frac{I_{1\Sigma}}{L}$	$\frac{\Delta I_{\rm sy}}{I}$	$\frac{\Delta I_{1y}}{I}$	$\frac{\Delta P_{\delta.1}}{\Delta P^*}$	$\frac{\Delta P_{\delta.2}}{\Delta P^*}$	$\frac{\Delta P_{\delta.3}}{\Delta P^*}$	$\frac{\Delta P_{\delta.4}}{\Delta P^*}$	$\frac{\Delta P_{\delta.5}}{\Lambda P^*}$	$\Delta P_{\delta 1}$	$\Delta P_{\delta 2}$	$\Delta P_{\delta 3}$	$\Delta P_{\delta 4}$	$\Delta P_{\delta 5}$
	'n	112	1	1	¹ sn	I _{sn}	^Δ em	^{ΔI} em	^{ΔI} em	^{ΔI} em	^{ΔI} em	1 ***		1	1	
rpm	_	—	—	_	%	%	%	%	%	%	%	kW	kW	kW	kW	kW
	0.5	1.016	1.019	1.003	1.118	0.226	0.357	1.338	8.132	9.114	46.00	0.014	0.052	0.313	0.352	1.773
	1	1.009	1.015	1.007	1.125	0.853	0.978	1.695	11.54	12.26	25.41	0.104	0.180	1.223	1.299	2.692
	1.5	1.006	1.016	1.010	1.145	1.955	1.615	2.140	13.03	13.55	19.75	0.359	0.476	2.898	3.015	4.393
2000	2	1.004	1.018	1.014	1.177	3.593	2.268	2.680	14.02	14.43	17.94	0.890	1.052	5.504	5.666	7.041
2000	-0.5	0.983	0.981	0.997	1.133	0.200	-0.318	-1.327	7.319	6.310	49.12	-0.011	-0.047	0.259	0.223	1.738
	-1	0.991	0.985	0.994	1.153	0.718	-0.871	-1.655	9.666	8.882	25.83	-0.081	-0.154	0.900	0.827	2.405
	-1.5	0.994	0.985	0.992	1.181	1.545	-1.395	-1.992	10.02	9.422	18.28	-0.260	-0.372	1.870	1.759	3.411
	-2	0.995	0.984	0.989	1.215	2.652	-1.884	-2.369	9.878	9.394	14.93	-0.591	-0.743	3.098	2.946	4.684
	0.5	1.011	1.016	1.004	0.961	0.338	0.528	1.363	9.671	10.51	35.34	0.026	0.067	0.473	0.513	1.727
	1	1.006	1.014	1.008	0.986	1.343	1.315	1.851	12.54	13.07	20.77	0.206	0.289	1.959	2.043	3.246
	1.5	1.004	1.017	1.013	1.037	3.139	2.118	2.506	13.87	14.25	17.80	0.729	0.862	4.770	4.904	6.124
	2	1.003	1.021	1.018	1.119	5.857	2.958	3.271	14.90	15.21	17.25	1.840	2.035	9.271	9.465	10.73
2500	-0.5	0.988	0.984	0.996	0.976	0.286	-0.464	-1.349	8.508	7.623	37.95	-0.020	-0.058	0.368	0.330	1.642
	-1	0.993	0.986	0.993	1.010	1.079	-1.146	-1.746	10.05	9.451	20.02	-0.152	-0.231	1.329	1.250	2.647
	-1.5	0.995	0.985	0.990	1.058	2.331	-1.769	-2.219	9.982	9.531	15.00	-0.487	-0.611	2.748	2.624	4.130
	-2.	0.996	0.983	0.987	1.120	3,991	-2.351	-2.721	9.608	9.238	12.73	-1.101	-1.274	4.498	4.325	5.960
	0.25	1.016	1.018	1.002	0.844	0.131	0.246	1.127	7.195	8.076	51.14	0.006	0.028	0.181	0.203	1.283
	0.23	1.010	1.010	1.002	0.855	0.484	0.704	1 395	10.79	11 48	28.40	0.045	0.088	0.683	0.727	1 799
	1	1.005	1.011	1.000	0.908	1 971	1 649	2 070	13.22	13.64	18 58	0.365	0.458	2 924	3.018	4 1 1 0
	15	1.003	1.019	1.016	1 014	4 670	2 628	2.070	14 53	14.85	17.18	1 316	1 474	7 275	7 434	8 599
3000	-0.25	0.983	0.980	0.998	0.852	0.104	-0.194	-1.086	6 213	5 321	57.10	-0.004	-0.024	0.136	0.116	1 248
	_0.25	0.901	0.986	0.996	0.868	0.395	-0.611	-1.362	9 3 0 3	8 552	30.25	-0.033	-0.021	0.150	0.463	1.210
	_1	0.995	0.987	0.992	0.000	1 512	-1403	-1.883	10.15	9.670	16.83	-0.253	-0.340	1 831	1 744	3.036
	_1 5	0.996	0.984	0.988	1.003	3 262	-2 122	-2 488	9 797	9 4 3 0	13.22	-0.811	-0.951	3 744	3 604	5.050
	0.25	1 010	1 014	1.003	0.699	0.230	0.430	1 1 57	9 386	10.11	36.17	0.015	0.039	0.320	0 344	1 232
	0.25	1.010	1.017	1.005	0.733	0.880	1.052	1.137	12 14	12.63	21.34	0.010	0.059	1 264	1 315	2 221
	0.75	1.000	1.012	1.007	0.798	2 007	1.677	2 047	13 33	13.70	17.99	0.110	0.100	2 981	3.063	4 022
	1	1.004	1.017	1.010	0.796	3 675	2 3 2 0	2.047	1/ 10	14.50	17.13	0.973	1.047	5.638	5 762	6 807
4000	0.25	0.988	0.985	0.007	0.0704	0.165	0.320	_1 115	7 976	7 100	17.13	0.722	0.030	0.214	0.103	1 134
	-0.25	0.900	0.989	0.997	0.739	0.105	0.529	_1.115	10.08	9.528	$\frac{+2.10}{21.70}$	-0.074	0.030	0.214	0.193	1.134
	0.75	0.004	0.987	0.007	0.799	1 479	1 300	1.930	10.00	9.528	16.13	0.074	0.119	1 702	1 710	2 828
	-0.75	0.990	0.907	0.992	0.792	2 572	1 882	2 226	0.002	9.607	13 72	0.567	0.519	3 010	2 004	1 1 2 6
	-1	0.990	0.900	0.909	0.005	2.313	-1.002	-2.230	7.775	9.039	13./3	-0.307	-0.073	5.010	2.904	4.130

- due to taking into account the mentioned increment ΔI_{1y} , the accuracy of determining the module $I_{1\Sigma}$ of the stator current in the motor mode of the f-r IM (in comparison with the module I_1 of the stator current, in which this increment is not taken into account) increases, according to the relations $I_{1\Sigma}/I_1$, by (0.2 – 11.3) %, where the largest values of these relations refer to low speeds and increased values of the useful torque *T*, and smaller values to increased speeds and reduced values of this torque *T*;

- according to the calculated values of the relationships $I_{s'}I_{1\Sigma}$, as a result of taking into account the mentioned increment ΔI_{sy} , the accuracy of the calculation of the module I_{s} of the generalized vector of the stator current I_{s} in the motor mode of the f-r IM increases by (0.3 - 2.1)%;

- in the motor mode, in the first speed zone, the value of increment $\Delta I_s/I_{sn}$ of the active projection of the stator current of the f-r IM increases with an increase in speed *n*, and in the second zone, on the contrary, they decrease;

- the relative errors $\Delta P_{\delta 3} / \Delta P^*_{em}$, $\Delta P_{\delta 4} / \Delta P^*_{em}$ and $\Delta P_{\delta 5} / \Delta P^*_{em}$ always have only positive values which indicates the underestimated values of MEPL from (26) – (28): $\Delta P_{em,3} < \Delta P^*_{em}$, $\Delta P_{em,4} < \Delta P^*_{em}$ i $\Delta P_{em,5} < \Delta P^*_{em}$ – in comparison with their refined value ΔP^*_{em} ;

- at the same speed and equal (in absolute value) values of the useful torque of the motor, the lowest values

in absolute value among all considered types of errors are inherent, according to Table 4, 5, relative errors $\Delta P_{\delta 1}/\Delta P^*_{em}$ and $\Delta P_{\delta 2}/\Delta P^*_{em}$ (the algebraic signs of which are positive in motor mode and negative in generator mode); as a result of the latter, in the generator mode, the values of the calculated power losses $\Delta P_{em.1}$ and $\Delta P_{em.2}$ exceed the refined values of ΔP^*_{em} MEPL calculated from (23);

- in the first and second speed zones in motor and generator modes, the absolute value of all relative errors: $\Delta P_{\delta 1} / \Delta P^*_{em}, \Delta P_{\delta 2} / \Delta P^*_{em}, \Delta P_{\delta 3} / \Delta P^*_{em}, \Delta P_{\delta 4} / \Delta P^*_{em}, \Delta P_{\delta 5} / \Delta P^*_{em}$ - with a decrease in speed and an increase (by absolute value) of the useful torque, of the f-r IM increases, which is caused by the influence of the electrical loss component, which is due to the transportation of additional power losses through motor air gap.

We note that (despite the obtained identical type of calculation dependencies for electromagnetic processes and energy parameters of the real f-r IM mode in relation to the motor and generator modes of its operation) with the same absolute value, but with the opposite algebraic sign of the values of the useful torque *T*, it is observed (according to the calculated data from Tables 2 – 5) the difference in motor and generator operating modes in the calculated values: module I_s of the stator current, electromagnetic torque $|T_{em}|$, refined MEPL ΔP_{em}^* , calculation errors $\Delta P_{\delta 1}$, $\Delta P_{\delta 2}$, $\Delta P_{\delta 3}$,

 $\Delta P_{\delta 4}$, $\Delta P_{\delta 5}$ and other motor mode parameters. This is explained by the fact that: firstly, in the motor mode, the directions of action of the useful torque *T* and the mechanical losses of the torque ΔT_{mech} are opposite to each other (and in the generator mode, they coincide); secondly, in the motor mode, the algebraic sign of the component of the active projection I I_{1y} of the generalized stator current vector coincides with the signs of the increments ΔI_{1y} , ΔI_{sy} of the stator current caused by the transportation of additional and magnetic power losses (while in the generator mode, the algebraic sign of the projection I_{1y} is opposite to the signs of the specified increments ΔI_{1y} and ΔI_{sy}).

The results of the research carried out in the article are recommended to scientists and engineers who are engaged in the research of electromagnetic and energy processes of the f-r IMs and the design of energy-efficient control (which ensures the minimization of electromagnetic power losses or consumed active electric power) for these motors.

Conclusions. Analytical calculation dependencies are obtained to determine the increments of the active projection of the generalized stator current vector of the frequency-regulated induction motor, caused by the transportation of additional and magnetic power losses through the air gap or to the magnetization circuit of the motor, respectively. With the use of these dependencies, refined calculations of the main electromagnetic power losses, the main consumed active power, the efficiency and the power factor of the mentioned motor in steadystate motor and generator modes were performed.

Conflict of interest. The authors declare no conflict of interest.

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